MACON® BALANCING
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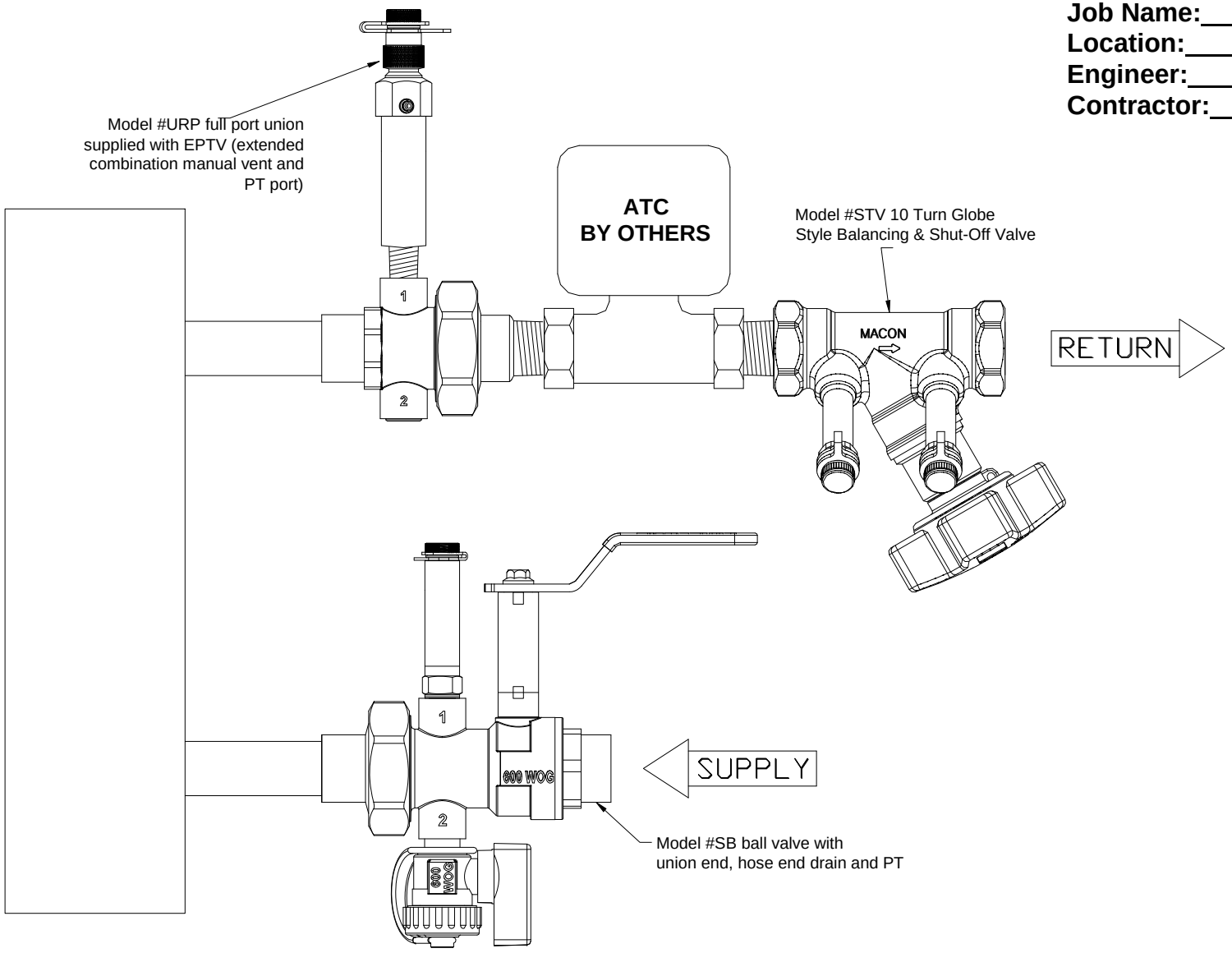
Valve Package (Model # 2RD-CS-EXT)

Typical for:

Job Name:_____
Location:_____
Engineer:_____
Contractor:_____



Submitted By:
Tunstall Corporation
118 Exchange Street
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Phone: 413-594-8695
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MACON® BALANCING

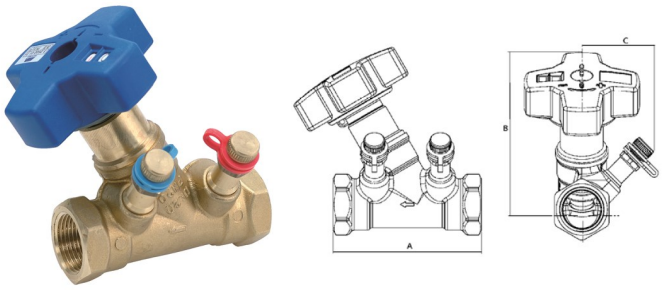
Model STV / STVL

0.50" to 2.00"
Submittal Data

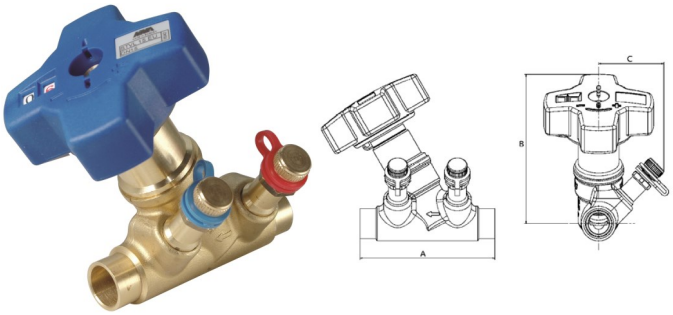
CIRCUIT SETTER

FEATURES

- Accurate and precise flow measurement
- Accurate and precise flow balancing
- Positive Shut-off
- Offsetting Pressure/temperature ports, Self sealing with optional Drain Kits
- "Y" Pattern Globe style design
- Multi-turn, 360º handwheel with vernier scale and digital readout
- Built in memory stop
- Wide vairety of accessories available



STV Series



STVL Series

SPECIFICATIONS	
Pressure Ratings:	300 psil (20 Bar)
Temperature Ratings:	-4ºF to 248ºF (-20ºC to 120ºC)
Body, Bonnet:	Dezincification Resistant Brass*
End Connections:	STV - Female, NPT STVL - Solder, SWT
Gaskets:	EPDM
Seat Seal	EPDM
Handwheel:	Polyamide Plastic (Blue)

*The use of DZR Brass eliminates the use of dielectric fittings.

NOMINAL DIMENSIONS & WEIGHTS											Valve Selection Guide			
MODEL	SIZE			A Length	B Height	C PIT Offset	WEIGHT		Handwheel Turns		Min. Flow	Nominal Range of Flow	Max. Flow
	in	mm					lbs	kg					
STV-1/2 STVL-1/2	0.50"	15	in	3.39	3.74	1.57	1.2	0.53	10	**GPM**	**0.14**	**0.5 - 3.8**	**12.1**
			mm	86.11	95	40				LPM	0.52	1.89 - 14.36	45.7
STV-3/4 STVL-3/4	0.75"	20	in	3.54	3.74	1.65	1.3	0.58	10	**GPM**	**0.26**	**3.8 - 5.5**	**17.4**
			mm	89.92	95	42				LPM	0.98	14.36 - 20.8	65.7
STV-1 STVL-1	1.00"	25	in	4.02	3.78	1.73	1.7	0.77	10	**GPM**	**0.37**	**5.5 - 9.5**	**30.0**
			mm	102.11	96	44				LPM	1.38	20.8 - 36	113.4
STV-1-1/4 STVL-1-1/4	1.25"	32	in	4.72	3.78	1.85	2.7	1.20	10	**GPM**	**0.60**	**9.5 - 14**	**44.6**
			mm	119.89	96	47				LPM	2.28	36 - 53	169.0
STV-1-1/2 STVL-1-1/2	1.50"	40	in	5.20	4.25	1.93	3.3	1.50	10	**GPM**	**0.91**	**14 - 20**	**66.4**
			mm	132.08	108	49				LPM	3.46	53 - 76	251.0
STV-2 STVL-2	2.00"	50	in	STV/6.06 STVL/6.46	4.37	2.09	5.1	2.30	10	**GPM**	**1.52**	**20 - 33**	**107.2**
			mm	154/164	111	53				LPM	5.76	76 - 125	406.0

FLOW CALCULATIONS
The Minimum Flow is calculated from the minimum recommended pressure drop, 1 ft WG (=3.0 kPa)
The Nominal Flow is from the maximum setting of the valve and the minimum recommended pressure drop, 2 ft WG (=6.0 kPa)
The Maximum Flow is calculated from the maximum setting of the valve and the max pressure drop, 20 ft WG (=60.0 kPa)

Optional features and accessories available for this Macon product are an extra charge, and not included in the standard model price.

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CIRCUIT SETTER

Pressure Drop Tables - *Series STV / STVL - 0.50" to 2.00"*

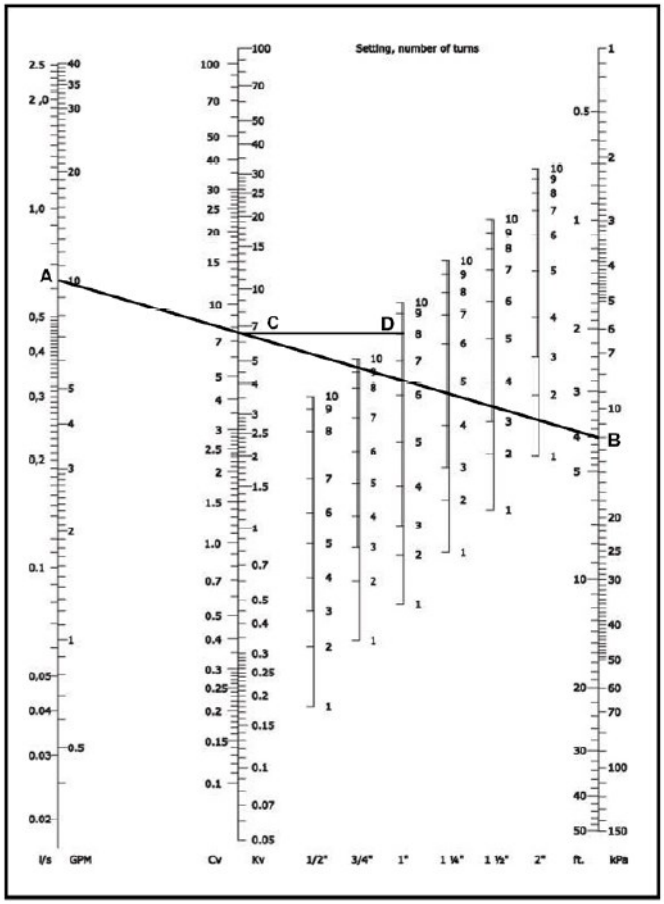
Series STV & STVL 0.50" - 2.00"

This diagram details the relationship between flow, pressure drop and valve preset points. Use the diagram to select the correct valve size and corresponding handwheel setting to fulfill the application requirements.

Determine the required flow in the circuit (A) and the pressure drop (B). Draw a line between these two values. Read off the corresponding Cv value on the Cv scale.

Determine the valve setting, in handwheel turns, by drawing a horizontal line (D) from the intersection point on the Cv scale to the corresponding valve setting position.

For the highest level of accuracy, it is recommended to choose a valve that has at least 3 open turns.



Cv Values for Valve Series STV / STVL

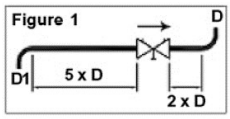
Flow coefficient values (CV's) at various handwheel settings						
Handwheel Setting	1/2" DN 15	3/4" DN 20	1" DN 25	1-1/4" DN 32	1-1/2" DN 40	2" DN 50
1	0.21	0.39	0.56	0.92	1.39	2.32
1.5	0.29	0.56	0.75	1.28	1.97	3.25
2	0.37	0.70	0.89	1.53	2.38	4.18
2.5	0.44	0.82	1.04	1.80	2.78	5.10
3	0.52	0.96	1.19	2.09	3.25	6.03
3.2	0.56	1.02	1.28	2.26	3.48	6.50
3.4	0.59	1.09	1.39	2.44	3.71	6.96
3.6	0.63	1.16	1.51	2.67	4.06	7.54
3.8	0.67	1.23	1.62	2.90	4.41	8.12
4	0.72	1.31	1.74	3.13	4.76	8.82
4.2	0.77	1.39	1.91	3.42	5.10	9.74
4.4	0.81	1.48	2.09	3.71	5.57	10.70
4.6	0.87	1.58	2.26	4.06	6.03	11.70
4.8	0.93	1.68	2.44	4.41	6.61	12.80
5	1.00	1.80	2.67	4.76	7.19	13.80
5.2	1.07	1.91	2.90	5.16	7.77	15.00
5.4	1.14	2.03	3.19	5.57	8.35	16.00
5.6	1.21	2.16	3.48	5.97	8.93	17.20
5.8	1.28	2.30	3.83	6.38	9.63	18.30
6	1.36	2.44	4.18	6.84	10.30	19.40
6.2	1.44	2.60	4.47	7.25	11.00	20.40
6.4	1.52	2.76	4.76	7.66	11.80	21.50
6.6	1.62	2.96	5.10	8.12	12.50	22.50
6.8	1.74	3.16	5.54	8.58	13.20	23.50
7	1.88	3.36	5.80	9.05	13.90	24.60
7.2	2.06	3.60	6.15	9.51	14.60	25.50
7.4	2.26	3.83	6.50	9.98	15.30	26.40
7.6	2.49	4.06	6.84	10.40	15.90	27.40
7.8	2.73	4.27	7.19	10.80	16.50	28.20
8	2.96	4.47	7.54	11.30	17.10	29.00
8.2	3.13	4.63	7.89	11.70	17.60	29.90
8.4	3.29	4.78	8.24	12.20	18.20	30.70
8.6	3.42	4.93	8.58	12.60	18.80	31.60
8.8	3.54	5.08	8.87	13.00	19.40	32.40
9	3.65	5.22	9.16	13.30	19.80	33.20
9.2	3.77	5.36	9.40	13.70	20.30	33.90
9.4	3.87	5.50	9.63	14.20	20.90	34.60
9.6	3.98	5.64	9.86	14.50	21.50	35.30
9.8	4.06	5.78	10.00	14.80	22.00	36.00
10	4.12*	5.92*	10.2*	15.2*	22.6*	36.5*

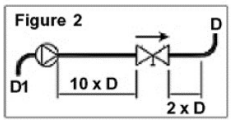
* Valve is fully open

Example: A 1" valve is required to be open 8 turns for a Cv value of 7.5 at a flow rate of 10 gpm and a pressure drop of 4ft.

Installation Recommendations

Install the valve in the correct flow direction according to the arrow on the valve body and the distance parameters detailed in Figure 1. (Note: D = pipe diameter).





For Series STVL, cover the valve body with a wet cloth when soldering to prevent premature deterioration of valve components.

When used with a pump, it is recommended to use a straight length of pipe totaling 10 x D (instead of 5 x D) upstream or downstream to avoid turbulence that will affect the measuring accuracy. See Figure 2.

Turbulence can influence the measurements by up to 20% if this recommendation is not followed.

Flow Measurement & Accuracy

The measuring instrument connects to the test ports of the valve and is pre-programmed with Macon Balancing characteristics. The pressure drop and flow readings can be read off the display. If access to a Macon Balancing instrument is unavailable, other industry models are compatible. In addition, the flow can be determined using the pressure drop diagram that is included in the operating instructions with each Macon Balancing valve.

The accuracy is highest when the valve is fully open. Therefore, it is recommended to choose a valve that can be opened at least three turns at the calculated pre-setting value. Figure 3 represents the flow measurement deviation in relation to handwheel turns.

Correction for Liquids

Applies to liquids other than water. Correct the measured flow (q) by the density (ϒ) according to this formula. See Figure 4.

Sizing a Balancing Valve

When the differential pressure and design flow are known, use this formula to calculate Cv value. See Figure 5.

Memory Stop

1. Set valves to desired position.
2. Turn the inner stem with a 3 mm Allen wrench in a clockwise direction until it stops.

Figure 3

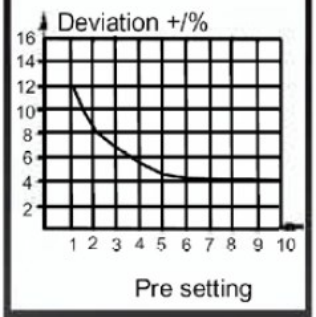


Figure 4

$$\textit{Actual Flow} = \frac{q_{CBI}}{\sqrt{\gamma}}$$

Figure 5

$$C_v = 1.52 \frac{q}{\sqrt{\Delta p}}$$

q in GPM, Δ p in Ft. of H2O

$$C_v = \frac{q}{\sqrt{\Delta p}}$$

q in GPM, √ p in PSI

Optional features and accessories available for this Macon product are an extra charge, and not included in the standard model price.

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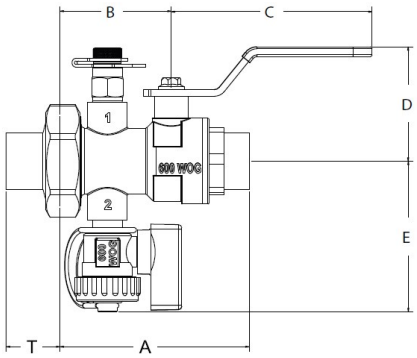
MACON® BALANCING

Model SB

0.50" to 2.00"

Submittal Data

Model SB Union End Ball Valve offers positive shut-off, pressure/temperature measurement and drain. The ball valve has a chrome plated ball with Teflon seats, blowout proof stem with double EPDM O-ring seals. The union has an EPDM O-ring seal and tailpiece available in MNPT, FNPT, SWT and Press End connections. Standard features include Pressure/ Temperature Port and Hose End Drain Valve.



SPECIFICATIONS	
Pressure Ratings:	600 PSI (4140 kPa)
Temperature Ratings:	250ºF (121ºC)
Body Material:	Forged Brass
End Connections:	Brass - Fixed End: SWT, FNPT & Press End Union End: SWT, FNPT, MNPT & Press End
Seals:	EPDM
Ball:	Chrome Plated Brass, full port, 100% positive shut-off. *Optional 316 Stainless Steel.*
Stem:	Brass. *Optional 316 Stainless Steel.*
Handle:	Full size Zinc Plated lever with Vinyl Grip
Available Options:	"PTV" combination PT & Air Vent

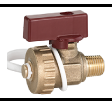
NOMINAL DIMENSIONS & WEIGHTS

MODEL	SIZE			A		B	C	D	E	*T	WEIGHT	
	in	mm		FNPT	SWT					MPT	lbs	kg
SB1E-050	0.50"	15	in	3.72	4.08	2.03	3.66	1.61	2.53	1.50	1.51	0.68
			mm	94.5	103.6	51.6	93.0	40.9	64.3	38.1		
SB1E-075	0.75" R	20	in	3.84	4.37	2.03	3.66	1.61	2.53	1.50	1.55	0.70
			mm	97.5	111.0	51.6	93.0	40.9	64.3	38.1		
SB2E-075	0.75"	20	in	3.92	4.49	2.03	3.66	2.08	2.74	1.56	1.58	0.72
			mm	99.6	114.0	51.6	93.0	52.8	69.6	39.7		
SBBE-100	1.00"	25	in	4.13	4.53	2.03	3.66	2.08	2.74	1.75	2.06	0.93
			mm	105.0	115.1	51.6	93.0	52.8	69.6	44.5		
SB3-125	1.25"	32	in	5.42	6.41	2.37	5.03	2.26	3.12	1.80	4.33	1.96
			mm	137.7	162.8	60.3	127.8	57.4	79.3	45.7		
SB3-150	1.50"	40	in	5.42	6.67	2.52	5.65	2.26	3.12	1.80	4.48	2.03
			mm	137.7	169.3	64.0	143.6	57.4	79.3	45.7		
SB4-200	2.00"	50	in	5.03	5.82	2.90	5.66	2.83	3.51	1.98	6.04	2.74
			mm	127.8	148.8	73.7	143.8	71.9	89.2	50.2		

* Please reference the tailpiece data sheet #Bulletin-MB-TP for other sizes and connections.

Dimensions not for construction purposes unless certified by factory.

STANDARD COMPONENTS

	**PT**	Pressure/Temperature test port with brass body, dual durometer EPDM core, threaded brass cap with O-ring seal and neoprene retainer strap. Accepts standard 1/8" (4mm) gauge adapter or thermometer stem. Rated to 500 PSI (3450 kPa) and 275°F (135°C)
	**DV**	Drain valve with forged brass body, chrome plated ball, Teflon seats, double EPDM O-ring stem seals, aluminum handle, 3/4" hose connection with cap and plastic retainer strap. Rated to 600 PSI (4140 kPa) WOG and 250°F (121°C)

Please reference data sheet #Bulletin-MB-Accessories for optional accessories.

SHUT OFF VALVES

Optional features and accessories available for this Macon product are an extra charge, and not included in the standard model price.

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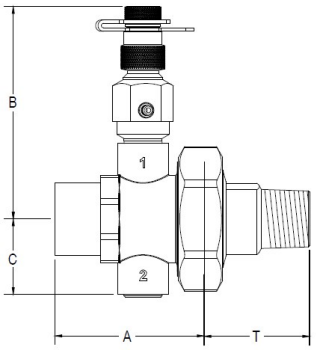
MACON® BALANCING

Model URP

0.375" to 2.00"
Submittal Data

Model URP Union offers numerous End Connections pressure/temperature measurement and vent. The union has an EPDM O-ring seal and tailpiece available in MNPT, FNPT, SWT and Press End connections.
Standard features include "PTV" Combination PT and Air Vent.



SPECIFICATIONS	
Pressure Ratings:	600 PSI (4140 kPa)
Temperature Ratings:	250ºF (121ºC)
Body Material:	Forged Brass
End Connections:	Brass - Fixed End: SWT, FNPT & Press End Union End: SWT, FNPT, MNPT & Press End
Seals:	EPDM
Available Options:	"DV" Drain Valve

NOMINAL DIMENSIONS & WEIGHTS

MODEL	SIZE			A			B	C	*T	WEIGHT	
	in	mm		FNPT	MNPT	SWT			MNPT	lbs	kg
URP-038	0.375"	10	in	N/A	N/A	1.88	2.78	0.84	N/A	0.76	035
			mm	N/A	N/A	47.68	70.61	21.34	N/A		
URP-050	0.50"	15	in	1.90	2.25	1.88	2.78	0.84	1.50	0.86	0.39
			mm	48.26	57.23	47.75	70.25	21.34	38.10		
URP-075	0.75" R	20	in	1.98	2.19	2.12	2.78	0.84	1.55	0.79	0.36
			mm	50.29	55.65	53.85	70.61	21.34	39.37		
URP-100	1.00"	25	in	2.15	N/A	2.28	3.02	1.08	1.75	1.16	0.53
			mm	54.61	N/A	57.91	76.65	27.43	44.72		
URP-125	1.25"	32	in	2.39	N/A	2.56	3.39	1.46	1.80	2.20	1.00
			mm	60.71	N/A	65.02	86.18	37.08	45.72		
URP-150	1.50"	40	in	2.39	N/A	2.69	3.39	1.46	1.80	2.42	1.10
			mm	60.71	N/A	68.32	86.18	37.08	45.72		
URP-200	2.00"	50	in	2.49	N/A	3.03	3.70	1.76	1.98	3.42	1.55
			mm	63.25	N/A	76.96	94.08	44.70	50.17		

* Please reference the tailpiece data sheet #Bulletin-MB-TP for other sizes and connections.
Dimensions not for construction purposes unless certified by factory.

STANDARD COMPONENTS

	**PTV**	Combination manual air vent and pressure/temperature test port with brass body, dual durometer EPDM core, blowout-proof stem, side discharge vent with 1/8" (4mm) hose barb, threaded brass cap with O-ring seal and neoprene retainer strap. Accepts standard 1/8" (4mm) gauge adapter or thermometer stem. Rated to 250 PSI (1725 kPa) and 250°F (121°C)

Please reference data sheet #Bulletin-MB-Accessories for optional accessories.

UNIONS

Optional features and accessories available for this Macon product are an extra charge, and not included in the standard model price.

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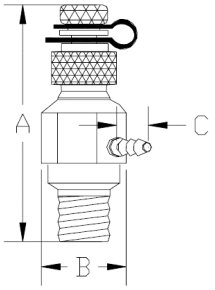
PTV - PRESSURE / TEMPERATURE VENT

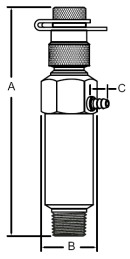


PATENT #6899317

Combination manual air vent and pressure/temperature test port with brass body, dual durometer EPDM core, blowout-proof stem, side discharge vent with 1/8" (4mm) hose barb, threaded brass cap with O-ring seal and neoprene retainer strap. Accepts standard 1/8" (4mm) gauge adapter or thermometer stem.
Rated to 250 PSI (1725 kPa) and 250°F (120°C).

MODEL	NPT CONN		A	B	C	WRENCH SIZE	WEIGHT	
							lbs	kg
PTV-025	1/4"	in	1.50	0.84	0.32	3/4"	0.154	0.07
		mm	40	21	9			
PTV-050	1/2"	in	1.50	0.98	0.32	3/4"	0.225	0.10
		mm	0.98	25	9			

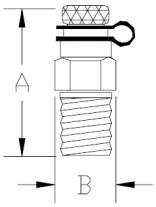
EPTV - EXTENDED PRESSURE / TEMPERATURE VENT



Extended combination manual air vent and pressure/temperature test port with brass body, dual durometer EPDM core, blowout-proof stem, side discharge vent with 1/8" (4mm) hose barb, threaded brass cap with O-ring seal and neoprene retainer strap. Accepts standard 1/8" (4mm) gauge adapter or thermometer stem.
Rated to 250 PSI (1725 kPa) and 250°F (120°C).

MODEL	NPT CONN		A	B	C	WRENCH SIZE	WEIGHT	
							lbs	kg
EPTV-025	1/4"	in	3.60	0.87	0.31	3/4"	0.28	0.12
		mm	91	21	8			

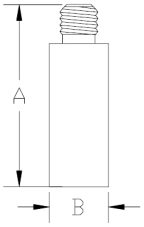
PT - PRESSURE / TEMPERATURE PORT



Pressure/Temperature test port with brass body, dual durometer EPDM core, brass cap with O-ring seal and neoprene retainer strap. Accepts standard 1/8" (4mm) gauge adapter or thermometer stem.
Rated to 500 PSI (3450 kPa) and 275°F (135°C).

MODEL	NPT CONN		A	B	WRENCH SIZE	WEIGHT	
						lbs	kg
PT-025	1/4"	in	1.36	0.65	9/16"	0.06	0.03
		mm	34	16			
PT-050	1/2"	in	1.36	1.01	7/8"	0.18	0.08
		mm	34	25			

PTE - PTV / PT EXTENDER



Single and Dual Extender for PTV and PT models, used on insulated piping systems or where extended length is desired. The PTE is installed above the PTV or PT core with an O-ring seal. The PTE can be installed in the field without removing the PTV or PT from the piping system. Brass body with EPDM O-ring seal.
Rated to 500 PSI (3450 kPa) and 250 ° F (120 ° C).

MODEL		A	B	WEIGHT	
				lbs	kg
PTE-025 One	in	1.59	0.54	0.90	0.04
	mm	41	14		
PTE-025 Two	in	1.59	0.54	0.90	0.04
	mm	41	14		

ACCESSORIES

EH - EXTENDED HANDLE

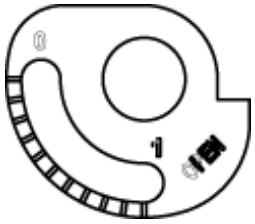
Handle Extension, forged brass stem & collar, for extending existing handle 2".

MODEL	FITS
EH-1	1/2", 3/4", & 1"R, AB, BB, MB, SB, SV, 1" SV
EH-2	1" & 1-1/4" AB, BB, MB, SB, 1-1/4" & 1-1/2" SV, AB
EH-3	1-1/2" & 2" BB,MB,SB, 2" SV, AB

SH - SHORT LEVER HANDLE

Short lever valve handle, zinc plated steel.

MS - MEMORY STOP

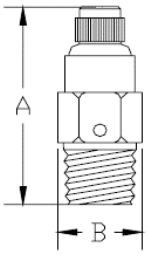


Memory stop, Zinc plated steel with position indicator and position lock screw.
For use with valve handles.

SSBS - STAINLESS STEEL BALL & STEM

316 Stainless Steel Ball & Stem.
Available in 1/2" - 2"

MAV - MANUAL AIR VENT



Manual air vent with brass body, knurled operator with screwdriver slot, blowout-proof stem, and side discharge vent.
Rated to 400 PSI (2760 kPa) and 250°F (120°C).

MODEL	NPT CONN		A	B	WRENCH SIZE	WEIGHT	
						lbs	kg
MAV-025	1/4"	in	1.75	0.625	9/16"	0.80	0.36
		mm	44	16			

ACCESSORIES

Optional features and accessories available for this Macon product are an extra charge, and not included in the standard model price.

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